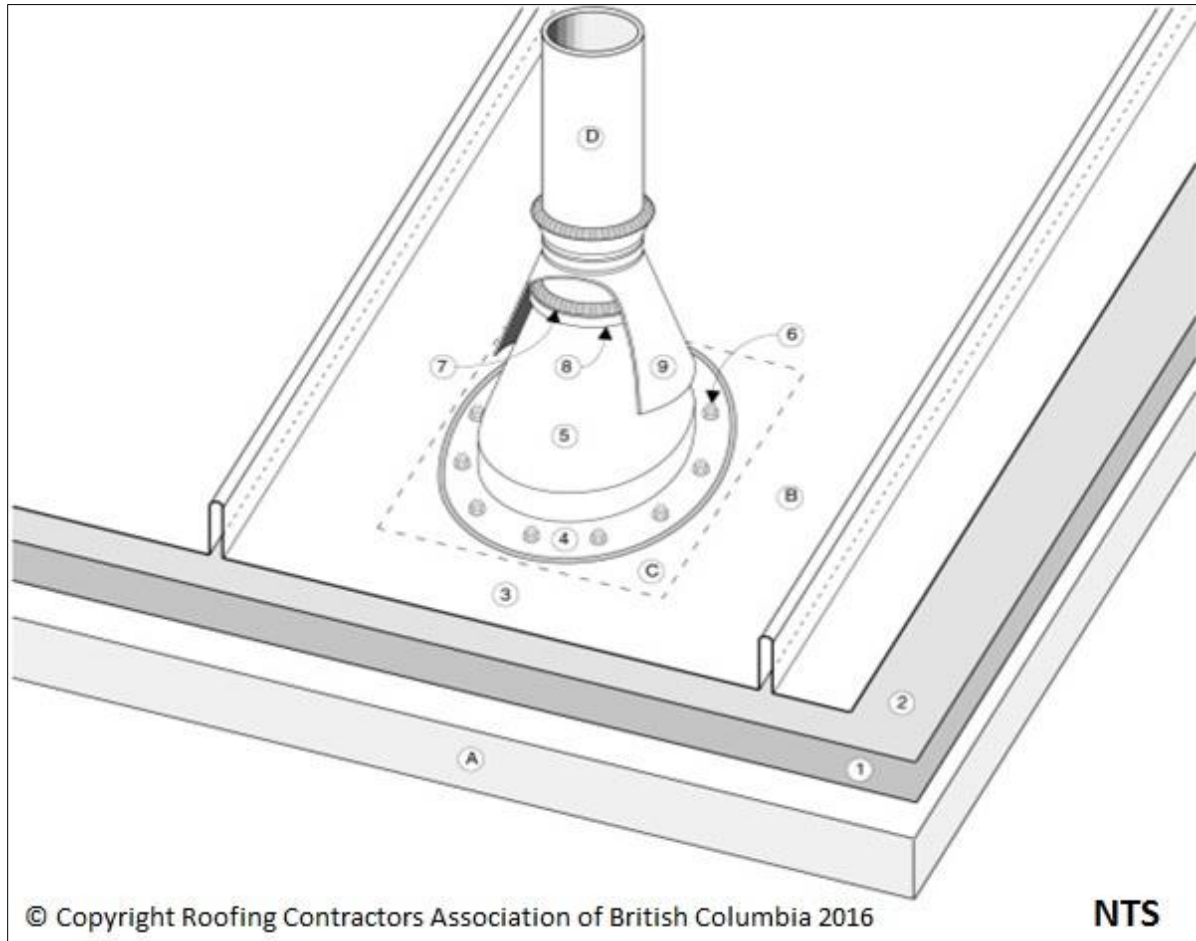


ASM Details: E1.7.8 (Equipment Support Stand / Pipe Flashing)



Notice to reader: Drawing for illustration purposes only. Consult the RoofStar Guarantee Standards for more information.

1 WORK INCLUDED

(1) [Underlayment](#)

The type of underlay required is determined by roof slope.

(2) [Slip Sheet](#)

Recommended over asphaltic underlays and / or as required by metal roof panel manufacturer.

(3) [Architectural Metal Roof Panel](#)

(4) **Flange**

Set in two continuous beads of accepted caulking.

(5) **Preformed Penetration Collar**

(6) **High-domed Gasketed Cladding-type Screws**

Flange fastened to manufacturer's specifications.

(7) **Seal Between Pipe And Flashing**

Continuous tooled bead of accepted caulking.

(8) **Stainless Steel Drawband**

(9) **Water Tight Back-up Storm Collar**

Installed where practical.

2 RELATED WORK BY OTHERS

(A) **Acceptable Deck**

(B) **Location of Penetrations**

Must not interfere with standing seams or trapezoidal and intermediate ribs.

(C) **Opening in Roof Deck**

Must be large enough to allow for thermal movement of metal roof panels.

(D) **Pipe or Support Stand**